



| ITEM NO. | PART NO. | DESCRIPTION                   |
|----------|----------|-------------------------------|
| 1        | 180044   | 1/4-20 x 2 Hex Hd Bolt        |
| 2        | 9419454  | 1/4-20 Washer Insert Locknut  |
| 3        | 18970P1  | Shaft Drive (Rear)            |
| 4        | 18978P1  | Shaft                         |
| 5        | 14987P1  | Ring Retaining                |
| 6        | 17959P1  | Thrust Race                   |
| 7        | 456004   | 3/8-16 Washer Insert Locknut  |
| 8        | 18972P1  | Shaft                         |
| 10       | 18962P1  | Retaining Ring                |
| 11       | 18967P1  | Retainer Outer                |
| 12       | 18965P1  | Spring                        |
| 13       | 18966P1  | Cam                           |
| 14       | 18949P1  | Housing Front                 |
| 15       | 18960P1  | Retaining Ring                |
| 16       | 18963P1  | Retainer Inner                |
| 17       | 18948P1  | Housing Rear                  |
| 18       | 19537P1  | Thrust Race                   |
| 19       | 18957P1  | Chain Roller                  |
| 20       | 18964P1  | Pin                           |
| 21       | 18950P1  | Bearing Needle                |
| 23       | 18953P1  | Sprocket                      |
| 24       | 18961P1  | Seal Oil                      |
| 25       | 180130   | Bolt Hex 3/8-16 x 2           |
| 26       | 431787   | 3/16 x 5/8 Woodruff Key       |
| 27       | 18952P1  | Shaft                         |
| 29       | 18954P1  | Race Thrust                   |
| 30       | 18956P1  | Shaft                         |
| 31       | 11860P1  | Hairpin Cotter                |
| 32       | 18958P1  | Gasket                        |
| 34       | 103880   | 1/2 Sq Hd Pipe Plug Steel     |
| 35       | 9419455  | 5/16-18 Washer Insert Locknut |
| 36       | 180077   | 5/16-18 x 3/4 Hex Hd Bolt     |
| 37       | 9411602  | Pin Clevis                    |
| 39       | 18974P1  | Support Gear Box              |
| 40       | 18976P1  | Bracket                       |
| 41       | 180185   | 1/2-13 x 2-1/2 Hex Hd Bolt    |
| 43       | 435507   | 1/2-13 Washer Insert Locknut  |
| 44       | 9411027  | 1/4-28 Lube Fitting           |
| 45       | 18977P1  | Bearing                       |
| 46       | 18968P1  | Plug, Retain                  |
| 47       | 18942A1  | Assembly, Bracket & Bushing   |